SP	FC	IFI	CA <sub>1</sub>	NS
JE				140

CUSTOMER . SCHUKAT

MASS PRODUCTION CODE . SMMH050800480H-C22

SAMPLE VERSION . 01

SPECIFICATIONS EDITION . 001

DRAWING NO. (Ver.) . SMMH050800480H-C22-WX-A

## **Customer Approved**

Date:

Approved	Checked	Designer
JS SMARTWIN 2024 1.28  R&D Department	闫伟	朱海

- ☐ Preliminary specification for design input
- ☑ Specification for sample approval

Jiangsu Smartwin Electronics Technology Co.,Ltd

## **History of Version**

Date (mm / dd / yyyy)	Ver.	Edi.	Description	Page	Design by
11/27/2024	01	001	New Spec	-	朱海

Total: 27Pages

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Appendix: 1. LCM Drawing

Note: For detailed information please refer to IC data sheet:

Primacy(TFT LCD):ST72568-G6-L

### 1. SPECIFICATIONS

### 1.1 Features

Item	Standard Value
Display Type	800*480
LCD Type	Normally black, Transmissive type
Screen size(inch)	5 inch
Viewing Direction	FREE
Other(controller/driver IC)	ST72568-G6-L
Interface	RGB

## 1.2 Mechanical Specifications

### Module

Item	Standard Value	Unit
Outline Dimension	132.2(W) ×89.0(H) ×4.85(D) mm	mm

### **TFT LCD**

Item	Standard Value	Unit
Active Area	108(H)x64.8(V)	mm

## 1.3 Absolute Maximum Ratings

### Module

Item	Symbol	Condition	Min.	Max.	Unit
Operating Temperature	T <sub>OP</sub>	-	-30	80	°C
Storage Temperature	T <sub>ST</sub>	-	-30	80	°C

### 1.4 DC Electrical Characteristics

Module GND = 0V, Ta = 25°C

Item	Symbol	Condition	Min.	Тур.	Max.	Unit
Digital Supply Voltage	VDD	-	3.1	3.3	3.6	V
lanut II/I I oval Valtaga	VIH	-	0.7VDD	-	VDD	V
Input H/L Level Voltage	VIL	-	GND	-	0.3VDD	V
Output H/L Level	VOH	-	VDD-0.4	-	VDD	V
Voltage	VOL	-	GND		GND+0.4	V
Supply Current	IDD		-	70	100	mA

### 1.5 Optical Characteristics

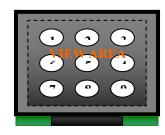
### **TFT LCD Module**

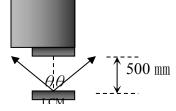
VDD= 3.3 V, Ta=25°C

Item		Symbol	Condition	Min.	Тур.	Max.	unit	-
Response time	Tr+Tf	25℃	-	-	30	40	ms	-
	Тор	θΥ+		70	80	-		Note 4
Viewing angle	Bottom	θΥ-	CR ≥ 10	70	80	-	Dog	
viewing angle	Left	θХ-	CR 2 10	70	80	-	Deg.	NOIE 4
	Right	θX+		70	80	-		
Contrast ratio		CR		700	1000	-	-	Note 3
	White	Х			0.310			
	vviile	Y	IF=120mA	-0.05	0.350	+0.05	-	
Color of CIE	Red	X			0.610			
Color of CIE Coordinate		Y			0.370			Note1
(B/L & LCD&CTP)	Green	X			0.330			Note
(b/L & LOD&CTT)		Y			0.611			
	Blue	X			0.170			
	Diue	Y			0.110			
Average Brightn	ess							
Pattern=white display		IV	IF=120mA	800	1000	-	cd/m2	Note1
(B/L & LCD&CTP)								
Uniformity		∆B	IF=120mA	75	_	_	%	Note1
(B/L & LCD&CT	TP)		11 – 120111A	13	_	_	/0	NOLET

### Note 1:

- \*1 : △B=B(min) / B(max) \* 100%
- \*2 : Measurement Condition for Optical Characteristics:
  - a : Environment: 25℃±5℃ / 60±20%R.H , no wind , dark room below 10 Lux at typical lamp current and typical operating frequency.
  - b : Measurement Distance:  $500 \pm 50 \text{ mm}$ ,  $(\theta = 0^\circ)$
  - c: Equipment: TOPCON BM-7 fast, (field 1°), after 10 minutes operation.
  - d: The uncertainty of the C.I.E coordinate measurement ±0.01, Average Brightness ± 4%





Colorimeter=BM-7

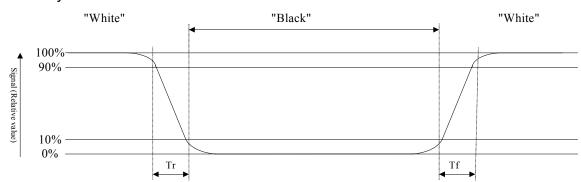
To be measured at the center area of panel with a viewing cone of 1° by Topcon luminance meter BM-7, after 10 minutes operation (module)

### Note2: Definition of response time:

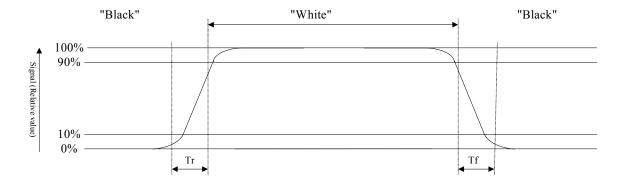
The output signals of photo detector are measured when the input signals are changed from "black" to "white" (falling time) and from "white" to "black" (rising time), respectively. The response time is defined as the time interval between the 10% and 90% of Amplitudes.

### Refer to figure as below:

### Normally White



### Normally Black



\Note3: Definition of contrast ratio:

Contrast ratio is calculated with the following formula

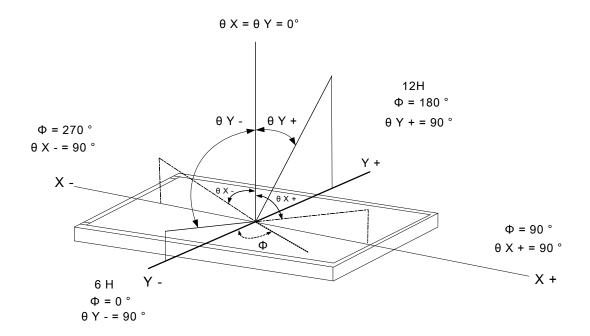
Photo detector output when LCD is at "White" state

Contrast ratio (CR) =

Photo detector output when LCD is at "Black" state

Note4: Definition of viewing angle:

Refer to figure as below:



## 1.6 Backlight Characteristics

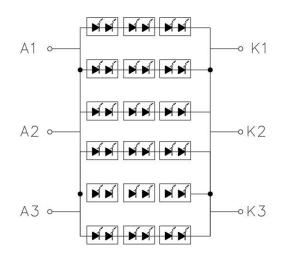
### 1.6.1 Backlight LED Driver IC (MP3362) Characteristics

Item	Symbol	Min.	Тур.	Max.	Unit
Led Driver Power Voltage	VLED	3.0	3.3	12	V
Led Driver Power Current	ILED	-	0.82	-	Α
PWM Dimming Freq	FDIM	-	-	2	kHZ
CNI throphold	EN ON	1.3	-	-	V
EN threshold	EN OFF	-	-	0.4	V

### 1.6.2 Internal Backlight Electrical / Optical Characteristics

Item	Symbol	Conditions	Min.	Тур.	Max.	Unit
Forward Voltage	VF		16.8	18	19.2	V
Average Brightness	IV		19000	24000	-	cd/m <sup>2</sup>
CIE Color Coordinate	Х	IF=120mA	0.28	0.30	0.32	
	Y		0.29	0.31	0.33	_
Led lifetime				50k	•	Hrs
Color	White					

### Circuit Diagram



### 1.7 CTP Characteristics

Items.	Specification	Remark
Touch Panel Size	5 Inch	
Touch type	True Multi-touch with up to 5 Points of	
Todon type	Absolution X and Y coordinates	
Input Method	VDD	
Structure type	G+G	
Interface	$I^2$ C	
I2C address	0x55	
Operation Temperature	-30~80℃	
Storage Temperature	-30~80℃	
Control IC	ST1633i	
Transparency	≥86%	
Ctructuro	Glass : T =1.1mm	
Structure	Sensor: T =0.55mm	



1.8 EEPROM Information

1.8.1 EEPROM Number :M24C02-RMN6TP

1.8.2 EEPROM Device Address 7bit :0X50

**1.8.3 EEPROM Register Information:** 

Address	Description	Data	Name/Value(typ)	Notes
00h	No Data	00h	0	
01h	TFP-Interface	01h	DPI	1: DPI, 2: DSI
02h	CTP-Interface	01h	12C	0: No CTP, 1: I2C
03h	15000 100 100 100	53h	S	CM Construit
04h	Manufacturer	57h	M	SMt Smartwin
05h		00h		(ASCII)
06h	C:	05h	TO THE PARTY	**************************************
07h	Size	00h	5 inch	xx.xx inch
08h	X-Res.(H-Byte)	03h	000 ===	
09h	X-Res.(L-Byte)	20h	800 px	
0Ah	Y-Res.(H-Byte)	01h	400	
0Bh	Y-Res.(L-Byte)	E0h	480px	
0Ch	and the second second second	19h	25.14.5	100700000000000000000000000000000000000
0Dh	Pixel-Clock(typ.)	00h	25 MHz	xx.xx MHz
0Eh	Color-Depth	18h	24 bit	
0Fh	HBP(H-Byte)	00h		
10h	HBP(L-Byte)	08h	8	·
11h	HPW	04h	4	(
12h	HFP(H-Byte)	00h	8	
13h	HFP(L-Byte)	08h	8	2
14h	VBP(H-Byte)	00h	40	
15h	VBP(L-Byte)	10h	16	
16h	VPW	04h	4	
17h	VFP(H-Byte)	00h	40	
18h	VFP(L-Byte)	10h	16	
19h	Polarity_Mode	24h	00100100Ь	Bit0: H_sync_polarity Bit1: V_sync_polarity Bit2: DE_polarity (0: Negative, 1: Positive)  Bit3: H_sync_phase(Reserve) Bit4: V_sync_phase(Reserve) Bit5: DE_phase (0: Rising edge, 1: Falling edge)  Bit6: Pixel_invert  Bit7: DE_mode (0: DE enabled,1: Combined Sync)
1Ah	Rotation	00h	00000000ь	Bit 0: Display Mirror X Bit 1: Display Mirror Y Bit 2: Display Sw ap X/Y Bit 3: Reserved, 0 Bit 4: Touch Mirror X Bit 5: Touch Mirror Y Bit 6: Touch Sw ap X/Y Bit 7: Reserved, 0
		1		DIL 7. INESCIVEU. U
1Bh	Reserve	00h	0	Dit 7. Neserved, 0

### 2. MODULE STRUCTURE

# 2.1 Interface Pin Description Interface of TFT

Pin No.	Symbol	Description
1	GND	Ground
2	GND	Ground
3	GND	Ground
4	GND	Ground
5	+3V3 BKL	3.3V Power Input for BKL
6	+3V3 BKL	3.3V Power Input for BKL
7	+3V3 BKL	3.3V Power Input for BKL
8	+3V3 BKL	3.3V Power Input for BKL
9	PWM BKL	Back light PWM Control signal
10	+3V3 TFT	3.3V Power Input for TFT
11	GND	Ground
12	R0	Red data signal
13	R1	Red data signal
14	R2	Red data signal
15	R3	Red data signal
16	R4	Red data signal
17	R5	Red data signal
18	R6	Red data signal
19	R7	Red data signal
20	G0	Green data signal



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21	G1	Green data signal
22	G2	Green data signal
23	G3	Green data signal
24	G4	Green data signal
25	G5	Green data signal
26	G6	Green data signal
27	G7	Green data signal
28	В0	Blue data signal
29	B1	Blue data signal
30	B2	Blue data signal
31	В3	Blue data signal
32	B4	Blue data signal
33	B5	Blue data signal
34	В6	Blue data signal
35	В7	Blue data signal
36	GND	Ground
37	VSYNC	Vertical Sync input for TTL mode
38	HSYNC	Horizontal Sync input for TTL mode.
39	DE	Data input enable applied to the RGB interface.
40	GND	Ground



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41	PCLK	Clock signal for data latching and internal
42	GND	Ground
43	MODE(STDYB)	Standby mode, Normally pull high.
44	TFT_RESET	TFT Reset Pin
45	TP-RST	CTP Reset Pin
46	TP-INT	INT Output
47	TP-SDA/EEPROM-SDA	TP I2C Data/EEPROM I2C Data
48	TP-SCL/EEPROM-SCL	TP I2C Clock/EEPROM I2C Clock
49	+3V3 CTP	3.3V Power Input for CTP
50	GND	Ground

Recommended matched connector: DF23C-50DP-0.5V

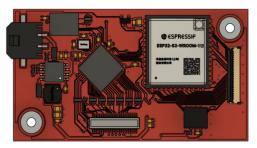
## **Recommended driving boards:**

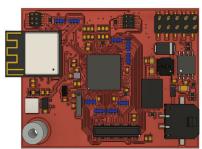
- ESoPe :SLD\_C\_W\_S3

- ESoPe :SLD\_C\_W\_S3\_BT817

- ESoPe :SLD\_C\_W\_P4\_C6







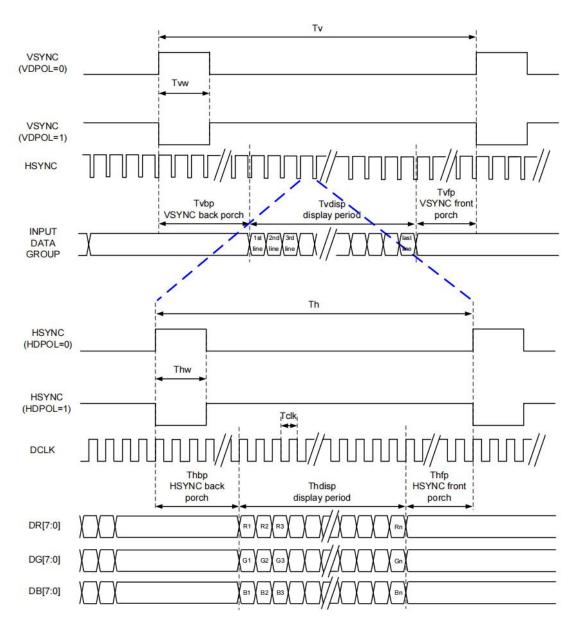
### 2.2 Timing Characteristics

### 2.2.1 RGB Interface

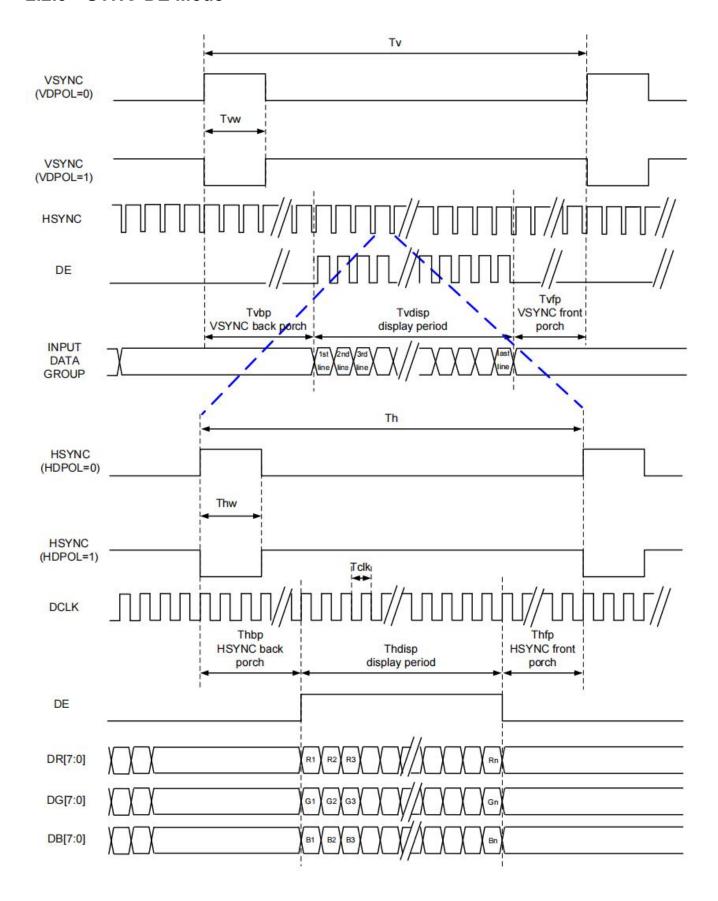
RGB Mode Selection Table	DCLK	HSYNC	VSYNC	DE
SYNC - DE Mode	Input	Input	Input	Input
SYNC Mode	Input	Input	Input	GND
DE Mode	Input	GND	GND	Input

Note: "Input" means these signals are driven by host side

### 2.2.2 SYNC Mode



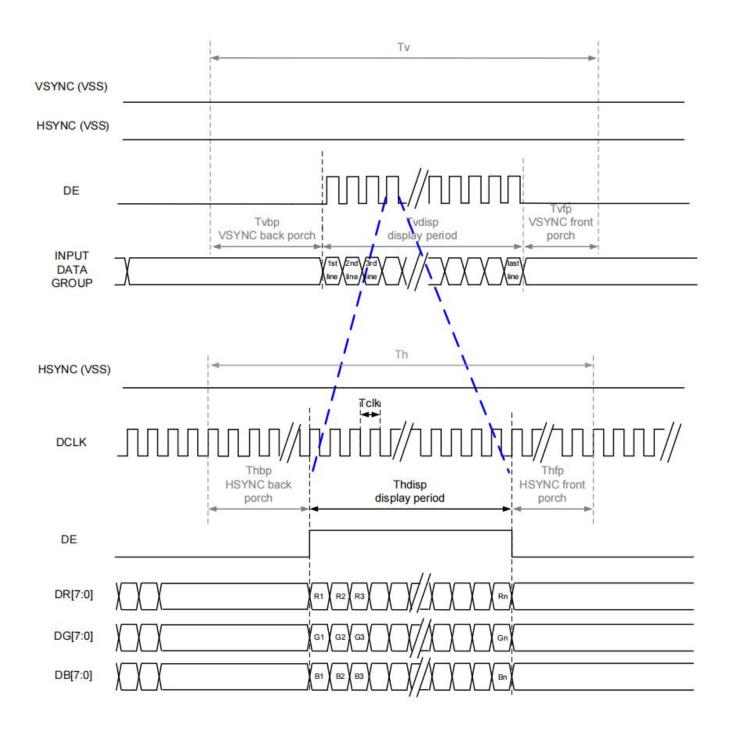
### 2.2.3 SYNC-DE Mode



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### **2.2.4 DE Mode**



### 2.2.5 Parallel 24-bit RGB Input Timing Table

Parallel 24-bit RGB Input Timing (PVDD=VDDI= 3.3V, AGND= 0V, TA=25°C)

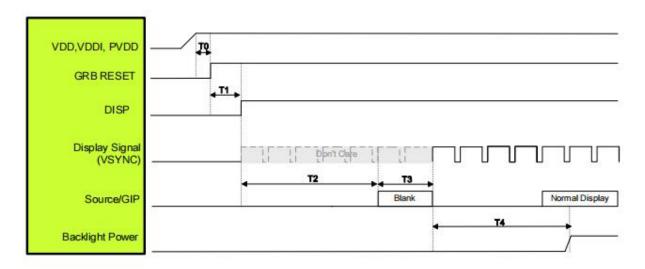
	Parallel 24-bit RGB Interface Timing Table						
	Item	Symbol	Min.	Тур.	Max.	Unit	Remark
DCL	Frequency	Fclk	23	25	27	MHz .	9
	Period Time	Th	808	816	848	DCLK	
	Display Period	Thdisp		800		DCLK	
HSYNC	Back Porch	Thbp	4	8	24	DCLK	
	Front Porch	Thfp	4	8	24	DCLK	
	Pulse Width	Thw	2	4	8	DCLK	
	Period Time	Tv	496	512	528	HSYNC	
	Display Period	Tvdisp		480		HSYNC	
VSYNC	Back Porch	Tvbp	8	16	24	HSYNC	
	Front Porch	Tvfp	8	16	24	HSYNC	
	Pulse Width	Tvw	2	4	8	HSYNC	

Note: 1. The minimum blanking time depends on the GIP timing of the panel specification

<sup>2.</sup> To ensure the compatibility of different panels, it is recommended to use the typical setting.

<sup>3.</sup> It is necessary to keep Tvbp =16 and Thbp =8 in sync mode. DE mode is unnecessary to keep it.

## 2.2.6 Power On Sequence

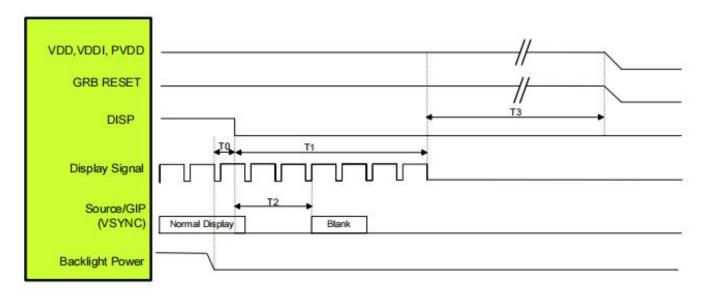


Symbol	Description	Time	Unit
TO	System power stability to GRB RESET signal	≥1	ms
T1	GRB RESET= "High" to DISP="High"	≥10	ms
T2	DISP="High" to Source/GIP scan blank	85	ms
T3	IC scan blanking signal	≥33	ms
T4	Display signal input to Backlight power on (base on Display Signal Frame Rate 60Hz)	≥100	ms

Note: 1. When DISP pull "H" or "L", IC will execute the internal power on or power off procedures. Please be careful about the timing of DISP and do not interrupt it during power on or power off procedure, otherwise unexpected errors will occur.

- 2. RGB interface Display signal: DCLK; VSYNC; HSYNC; DE; DR[7:0]; DG[7:0]; DB[7:0].
- 3. LVDS interface Display signal: DCLK P/N; RX[3:0] P/N

## 2.2.7 Power Off Sequence



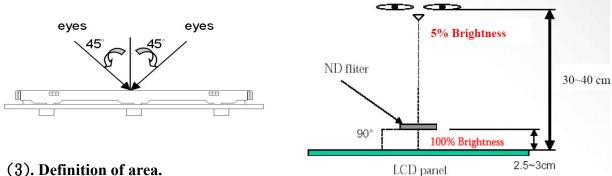
Symbol	Description	Time	Unit
T0	Backlight Power off to DISP="Low"	≥1	ms
T1	DISP="Low" to IC internal voltage discharge complete	≥100	ms
T2	DISP="Low" to Source/GIP scan blank (base on Display Signal Frame Rate 60Hz)	≤50	ms
ТЗ	IC internal voltage discharge is completed to VDD/VDDI/PVDD off	≥0	ms

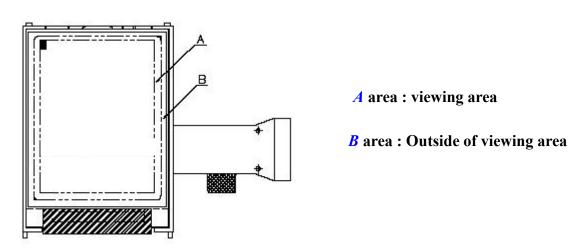
Note: 1. When DISP pull "H" or "L", IC will execute the internal power on or power off procedures . Please be careful about the timing of DISP and do not interrupt it during power on or power off procedure, otherwise unexpected errors will occur.

- 2. RGB interface Display signal: DCLK; VSYNC; HSYNC; DE; DR[7:0]; DG[7:0]; DB[7:0].
- 3. LVDS interface Display signal: DCLK P/N; RX[3:0] P/N.

## 3. Inspection Specification

- ◆Scope: The document shall be applied to TFT-LCD Module for 0, 96" ~12, 3" (Ver.A01).
- ◆Inspection Standard: MIL-STD-105E Table Normal Inspection Single Sampling Level II.
- **◆**Equipment : Gauge · MIL-STD · SmartWin Tester · Sample
- ◆Defect Level: Major Defect AQL: 0.65; Minor Defect AQL: 1.5
- **♦**OUT Going Defect Level: Sampling.
- ◆Standard of the product appearance test:
  - a. Manner of appearance test:
  - (1). The test best be under 20W×2 fluorescent light(about 300lux ~500lux)
    - , and distance of view must be at 30~40 cm.
  - (2). The test direction is base on about around 45° of vertical line.





(4). Standard of inspection: (Unit: mm)

### 3.1 Major defect

Item No	Items to be inspected	Inspection Standard
3.1.1	All functional defects	1) No display 2) Display abnormally 3) Short circuit 4) line defect
3.1.2	Missing	Missing function component
3.1.3	Crack	Glass Crack

### 3.2 Minor defect

Item No	Items to be inspected	Inspection Standard		
3.2.1	Polarizer dirt and spot	For dark/white spot is defined $\varphi = (\mathbf{x} + \mathbf{y}) / 2$ $\longrightarrow \begin{array}{c} \mathbf{X} \\ & & \\ &$		
		Size φ(mm)	Acceptable Quantity	
		φ≤0.15	Ignore	
		0.15< φ≤0.50	2	
		0.50< φ	0	



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Item No	Items to be inspected	Inspection	n Standard
3.2.2	Panel dirt and spot	For dark/white spot is defined $\varphi = (x+y) / 2$ $\xrightarrow{X} \qquad \qquad$	
		Size φ(mm)	Acceptable Quantity
		φ≤0.10	Ignore
		0.10 < φ ≤ 0.25	3
		0.25 < φ	Not allowed
	Line Defect	Define:  Y Width  Length	
3.2.3	Including Black line	Width(mm) Length(mm)	Acceptable Quantity
	White line Scratch	W≤0.03	Ignore
		0.03 < W≤0.07 L≤5.0	3
		W> 0.07	As round type

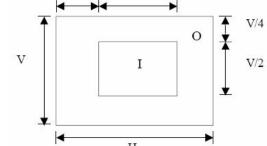
324	Polarizer	0: ( )	
3.2.4	Dent/Bubble	Size φ(mm)	Acceptable Quantity

			φ≤0.15	Ignore		
		0.15 < φ≤0.50		2		
		0.50 < φ		0		
	Electrical Dot Defect	Item		Acceptance (Q'ty)		
3.2.5			Bright dot	≦ 4		
		Dot Defect	Dark dot	≤ 4		
		Inspection pattern: full white, full black, Red, Green and blue screens.  It is defined as dot defect if defect area >1/2 dot.  The distance between two dot defect ≥5 mm.  Bright dot that can not be seen through 2% ND filter.				
3.2.6	Mura	Visible through ND5% at fullblack pattern is not allowed				

Note: 1. Dot defect is defined as the defective area of the dot area is larger than 50% of the dot area.

- 2. The distance between two bright dot defects (red, green, blue, and white) should be larger than 5mm.
- 3. The distance between black dot defects or black and bright dot defects should be more than 5mm apart.  $\frac{H/4}{H/2}$
- 4. The definitions of the inner display area And outer display area

I: Inner display areaO: Outer display area



5. Polarizer bubble is defined as the bubble appears on active display area. The defect of polarizer bubble shall be ignored if the polarizer bubble appears on the outside of active display area.

### 4. RELIABILITY TEST

## 4.1 Reliability Test Condition

(Ver.B01)

4.1	Reliability rest colluition (vel.bol)						
NO.	TEST ITEM		TEST CONDITION				
1	High Temperature Storage Test	Keep in +80 ±2°C 240 hrs Surrounding temperature, then storage at normal condition 4hrs.					
2	Low Temperature Storage Test	Keep in -30 ±2℃ 240 hrs Surrounding temperature, then storage at normal condition 4hrs.					
3	High Temperature Operating Test	Keep in +80 ±2°C 240 hrs  Surrounding temperature, then Operating at normal condition 4hrs.					
4	Low Temperature Operating Test	Keep in -30 ±2°C 240 hrs Surrounding temperature, then Operating at normal condition 4hrs.					
5	High Temperature / High Humidity Storage Test	Keep in +60 °C / 90% R.H duration for 100 hrs Surrounding temperature, then storage at normal condition 4hrs. (Excluding the polarizer)					
6	Temperature Cycling Storage Test	$-30^{\circ}\text{C} \rightarrow +25^{\circ}\text{C} \rightarrow +80^{\circ}\text{C} \rightarrow +25^{\circ}\text{C}$ $(30_{\text{mins}})  (5_{\text{mins}})  (30_{\text{mins}})  (5_{\text{mins}})$ $30  \text{Cycle}$ Surrounding temperature, then storage at normal condition 4hrs.					
	ESD Test	Air Discharge: ±8kV, 5times		Contact Discharge: ±4kV, 5times			
7		Temperature ambiance: $15^{\circ}\text{C} \sim 35^{\circ}\text{C}$ Humidity relative: $30\% \sim 60\%$ Energy Storage Capacitance(Cs+Cd): $150\text{pF}\pm10\%$ Discharge Resistance(Rd): $330\Omega\pm10\%$ Discharge, mode of operation: Single Discharge (time between successive discharges at least 1 sec) (Tolerance if the output voltage indication: $\pm5\%$ )					
8	Vibration Test (Packaged)	Sine wave 10~55 Hz frequency (1 min/sweep) The amplitude of vibration :1.5 mm 3. Each direction (X \ Y \ Z) duration for 2 Hrs					
9	Drop Test (Packaged)	Drop	Packing Weight (Kg)  M < 10  10 ~ 20  20 ~ 30  30 ~ 40  40 ~ 50	Drop Height (cm) 100 80 70 60 50			
		Direction: **1 corner / 3 edges / 6 sides each 1time					

### 5. PRECAUTION RELATING PRODUCT HANDLING

### **5.1 SAFETY**

- 5.1.1 If the LCD panel breaks, be careful not to get the liquid crystal to touch your skin.
- 5.1.2 If the liquid crystal touches your skin or clothes, please wash it off immediately by using soap and water.

### **5.2 HANDLING**

- 5.2.1 Avoid any strong mechanical shock which can break the glass.
- 5.2.2 Avoid static electricity which can damage the CMOS LSI—When working with the module, be sure to ground your body and any electrical equipment you may be using.
- 5.2.3 Do not remove the panel or frame from the module.
- 5.2.4 The polarizing plate of the display is very fragile. So , please handle it very carefully ,do not touch , push or rub the exposed polarizing with anything harder than an HB pencil lead (glass , tweezers , etc.)
- 5.2.5 Do not wipe the polarizing plate with a dry cloth, as it may easily scratch the surface of plate.
- 5.2.6 Do not touch the display area with bare hands, this will stain the display area.
- 5.2.7 Do not use ketonics solvent & aromatic solvent. Use with a soft cloth soaked with a cleaning naphtha solvent.
- 5.2.8 To control temperature and time of soldering is 320±10°C and 3-5 sec.
- 5.2.9 To avoid liquid (include organic solvent) stained on LCM.
- 5.2.10 Caution! (LCM with Capacitive Touch Panel)Strong EMI-sources such as switch-mode power supplies (SMPS) can lead to touch malfunction (e.g. ghost-touches). Therefore, the touch needs to be thoroughly tested inside the target application.

### **5.3 STORAGE**

- 5.3.1 Store the panel or module in a dark place where the temperature is  $25^{\circ}$ C  $\pm 5^{\circ}$ C and the humidity is below 65% RH.
- 5.3.2 Do not place the module near organics solvents or corrosive gases.
- 5.3.3 Do not crush, shake, or jolt the module.

#### **5.4 TERMS OF WARRANTY**

5.4.1 Applicable warrant period

The period is within thirteen months since the date of shipping out under normal using and storage conditions.

5.4.2 Unaccepted responsibility

This product has been manufactured to your company's specification as a part for use in your company's general electronic products. It is guaranteed to perform according to delivery specifications. For any other use apart from general electronic equipment , we cannot take responsibility if the product is used in nuclear power control equipment , aerospace equipment , fire and security systems or any other applications in which there is a direct risk to human life and where extremely high levels of reliability are required.

